



Asymchem Labs.

www.asymchem.com

Stock Code: [002821.SZ/6821.HK](#)

Our Mission & Vision

Our mission

Is to become the most creative escort and participant in the research and development and supply of new drugs in the world. Be one of the fastest in the industry with innovative technology of sustainable development. In addition, be a leader and a partner for the global health industry.

Our vision

Be a partner in global drug R & D and production, starting from everyone, every product and every service.

IP Protection

Asymchem is a pure CDMO

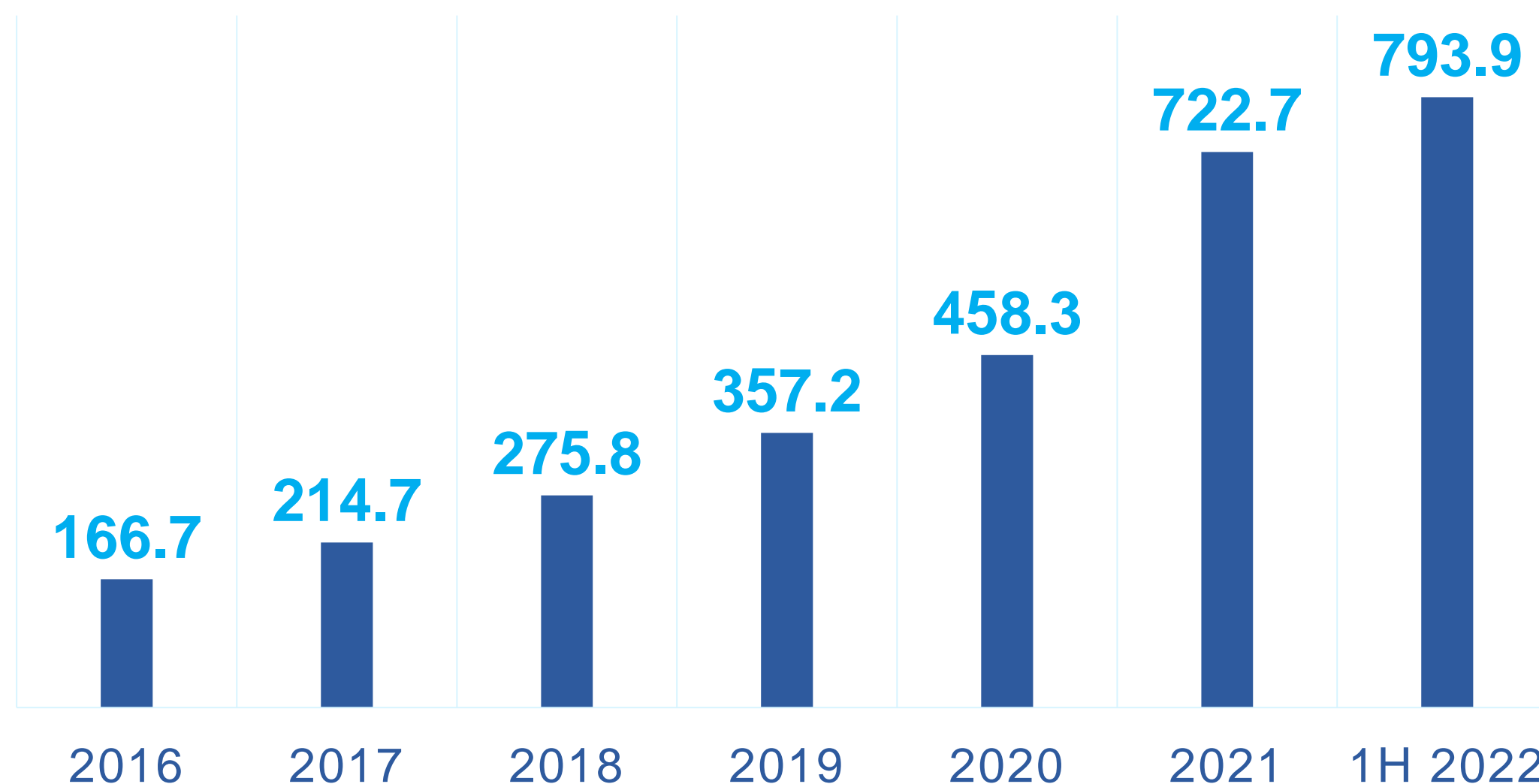
**All IP developed as part of Asymchem's services
belongs to our clients**

**Asymchem never develops its own new drug products, nor does it provide services
for early new drug discovery**

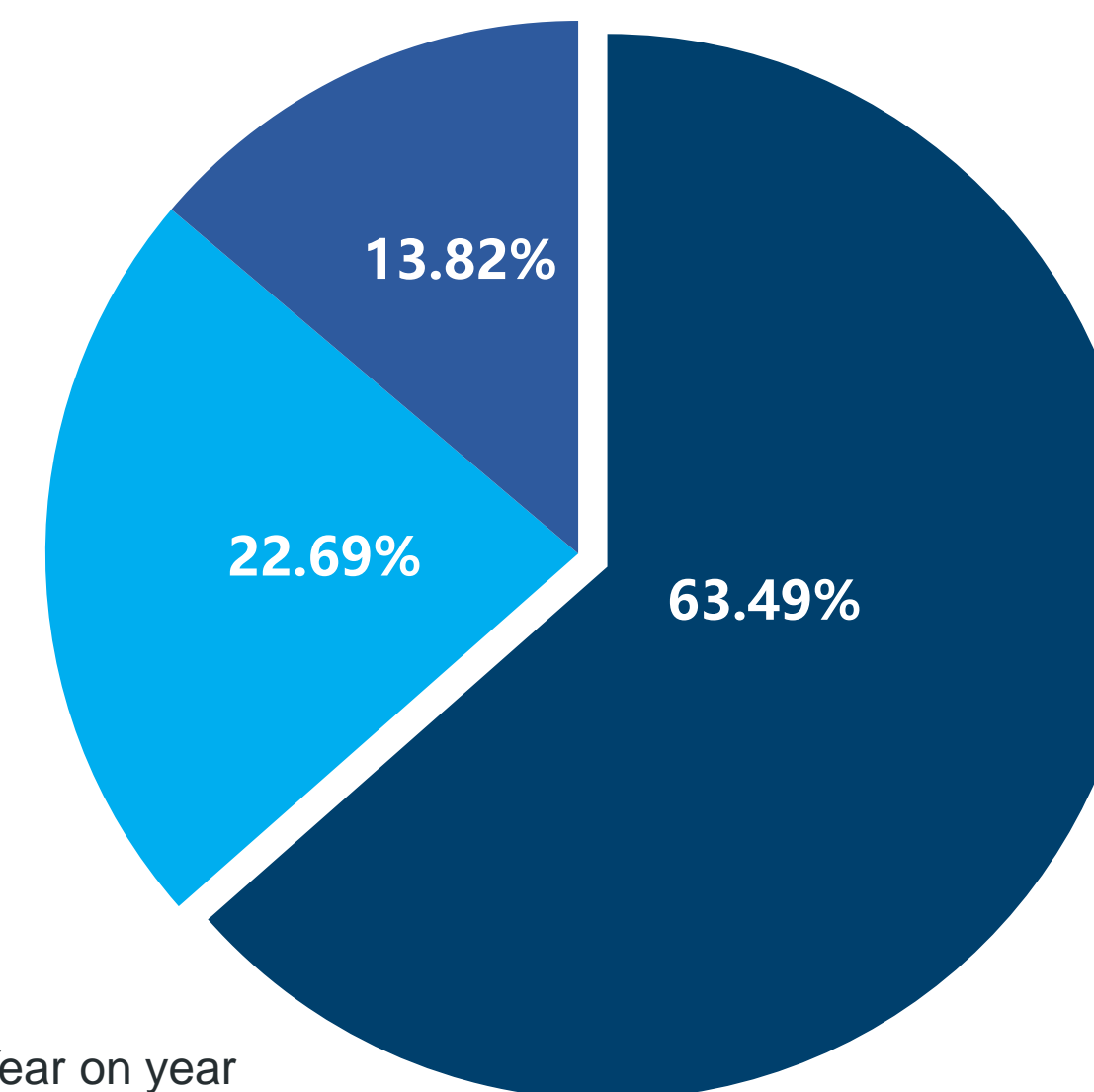
- Established in 1998 in Tianjin, China
- A+H: Shenzhen Stock Exchange listed company (SZ.002821), Hong Kong Stock Exchange listed company (HK.006821)
- The fifth largest innovative drug raw material supplier in the world. The largest commercial stage chemical drug DCMO in China.
- The market value of the company is about 15 Billion USD, the operating revenue in 2022 will be about 1.5 Billion USD.

Revenue

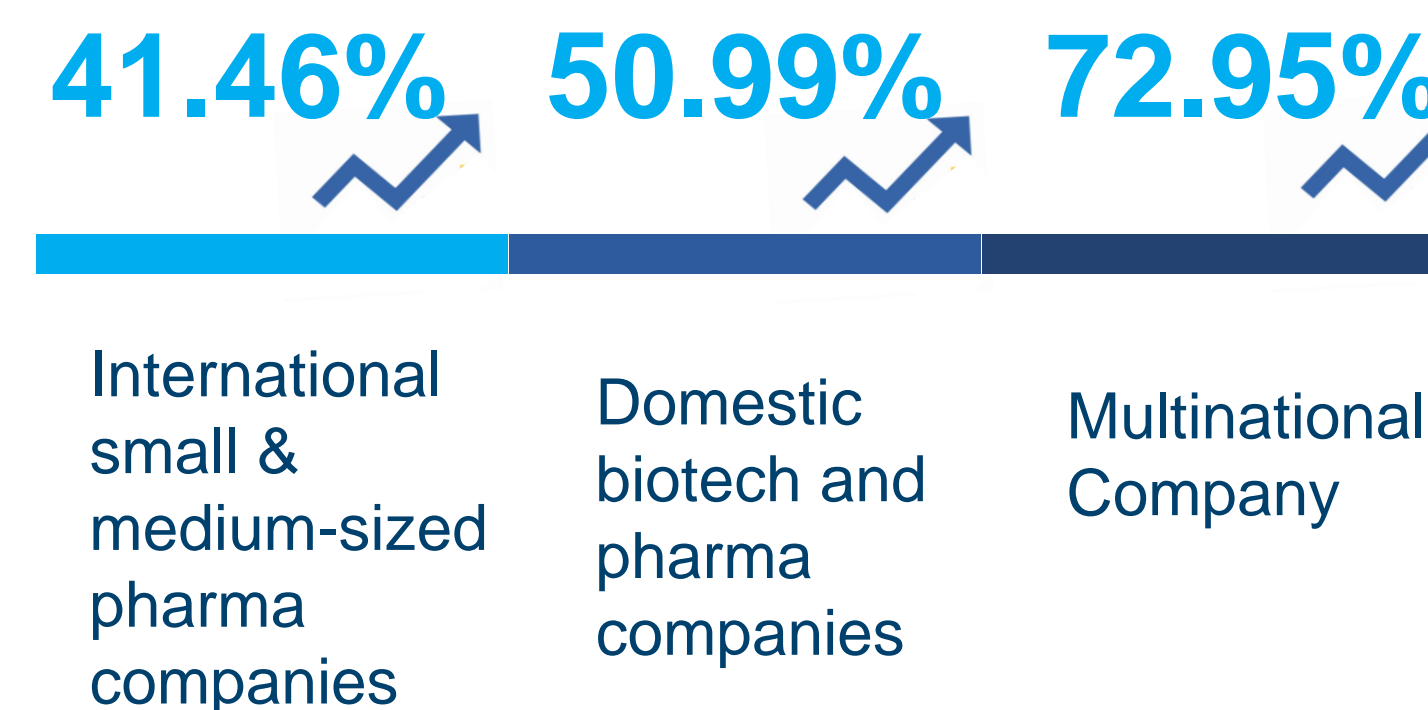
in USD Millions



Sales by Consumer Types

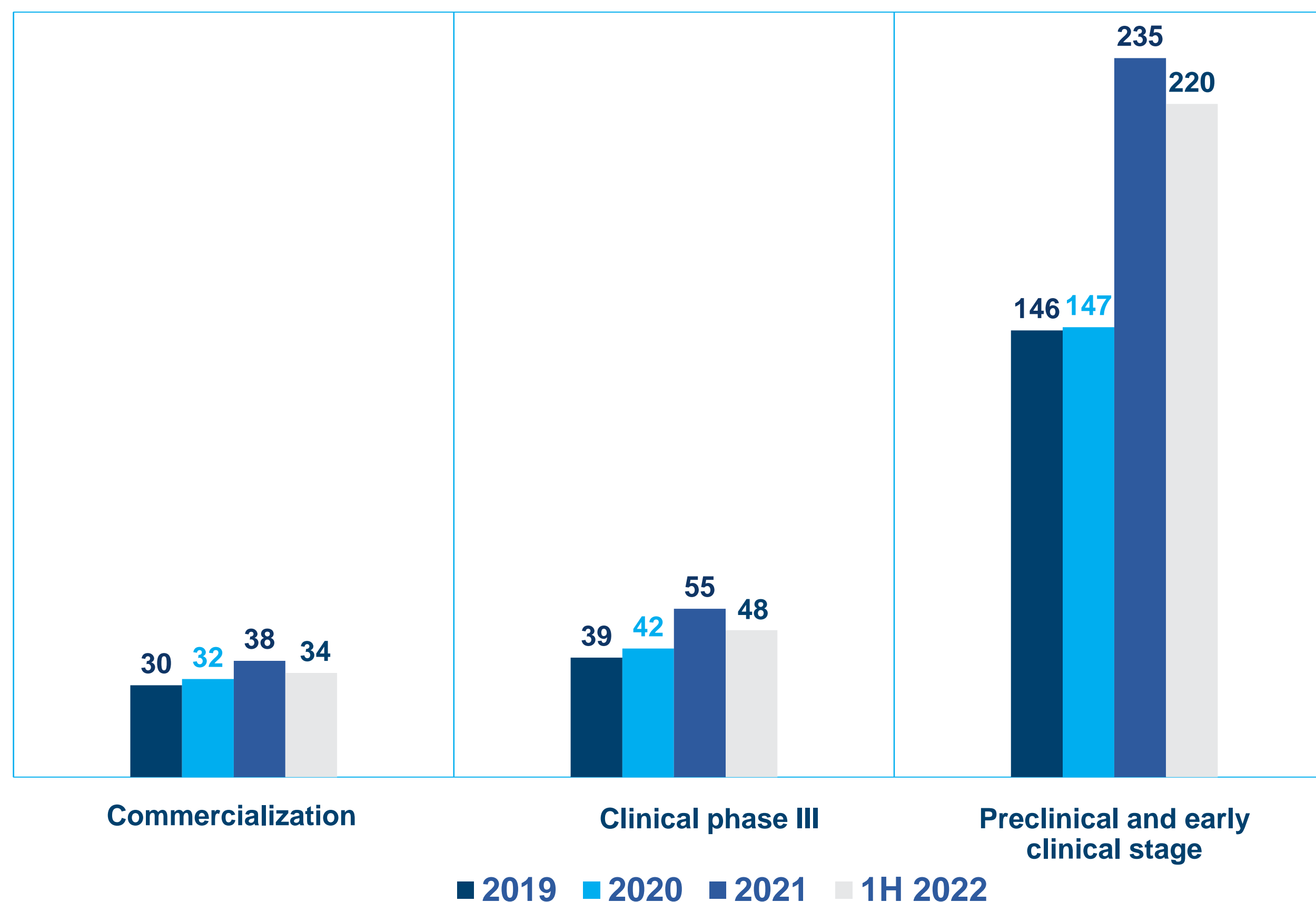


Year on year growth rate in 2021



Number of projects by phase of development, 2019-2021H1

Unit: Number



>30%

Participated in clinical phase II - III of **five major multinational pharmaceutical companies in the United States**, Over 30% of small molecule candidate drugs.



17

Breakthrough blockbuster drug project. The annual or predicted peak sales of heavyweight **drugs exceed US \$1billion.**



38

The total number of commercial projects has increased consistently. The operating revenue increased **by 51.7% year-on-year.**



20+ Years

8 Manufacturing Sites

50 Successful Inspections
From USFDA/NMPA/TGA/MFDS/PDMA

9800+ Employees

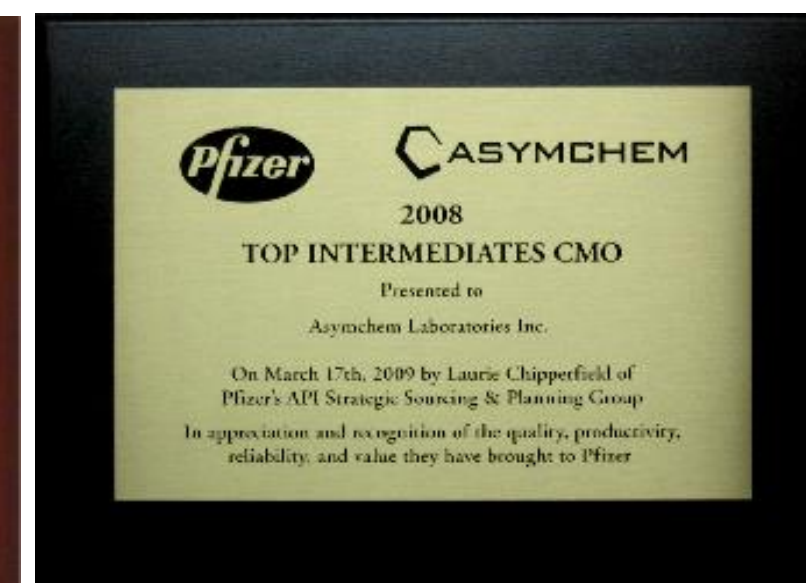
4200+ Scientists

800+ Global Clients

600+ On-going Clinical Projects

30+ On-going Commercial Projects

Over the last 20 years, Asymchem has provided outstanding service for big pharmas such as Merck, Pfizer, Eli Lilly, and AbbVie in addition to leading Chinese bio-pharmaceutical enterprises including Zai Lab and Hutchison. Long term strategic partnerships has been established with these companies. Furthermore, Asymchem has been recognized as one of the preferred suppliers for numerous biotech and pharmaceutical partners.



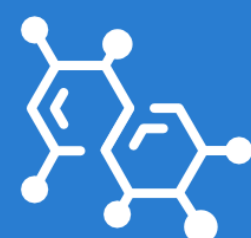


With more than 20 years of deep cultivation in the field of small molecule synthesis, we can synthesize and manufacture almost any small molecule drug. The volume of the reactor exceeds 5300m³



Chemical Small Molecule CDMO Business

Have served more than 80 clients for more than 150 projects in total



Chemical Macromolecule CDMO Business

- Total enzyme inventory exceeds 2300
- Own more than 800 IP
- Enzyme production capacity: mg - ton
- 5000L GMP fermentation; 1000L/week



Biosynthesis Technology R&D And Enzyme Production



Bio Macromolecule CDMO Business

Manufacturing process development of drug substance and drug product, GMP production of clinical/commercial supply
Drug substance production lines with 200L/500L/2000L pilot-scale bioreactor and drug product production lines
Capacity covers mAb, ADC, plasmid, mRNA etc. R&D and manufacturing



Innovative formulation R&D and production

- Crystal screen and selection, preformulation research, formulation and process development, analytical method development and validation, stability study.
- R&D and GMP production from clinical phase I till commercial production of oral immediate release and sustained release dosage forms, injections, eye drops and inhalation solutions
- Advanced complex formulation technical platforms and multiple solutions for insoluble drugs



Drug Registration Application And Regulatory Services

- The RA team with global application experience can provide IND, NDA/BLA, supplementary application and other registration services for domestic and foreign customers
- Provide CTD document writing services and have successfully delivered 100+ projects in total

Eight Innovation Technology Platforms Full Service for Optimal Solution

R&D Capabilities

- ❖ Process Chemistry R&D
- ❖ Safety Assessment
- ❖ Full DoE study
- ❖ Flow Chemistry research
- ❖ Biotransformation
- ❖ High Potency compounds synthesis research



Chemical Small Molecule
CDMO Business

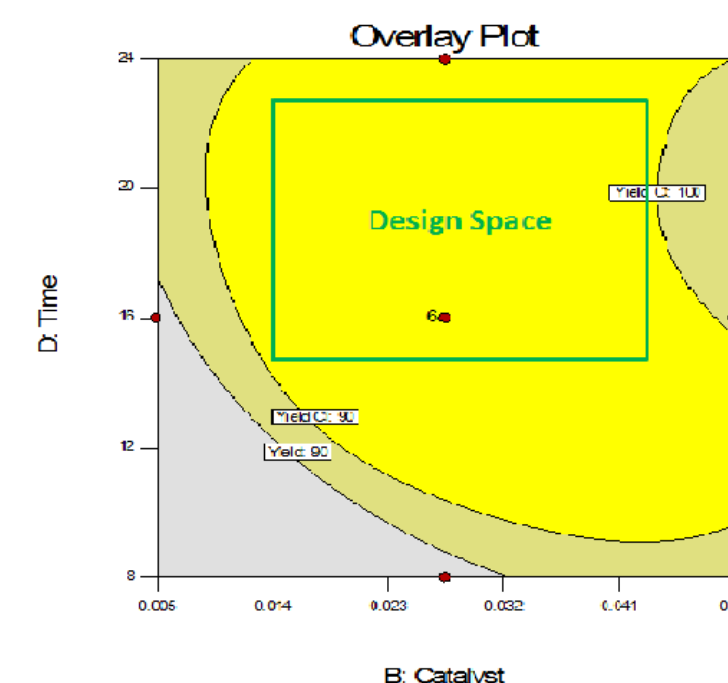
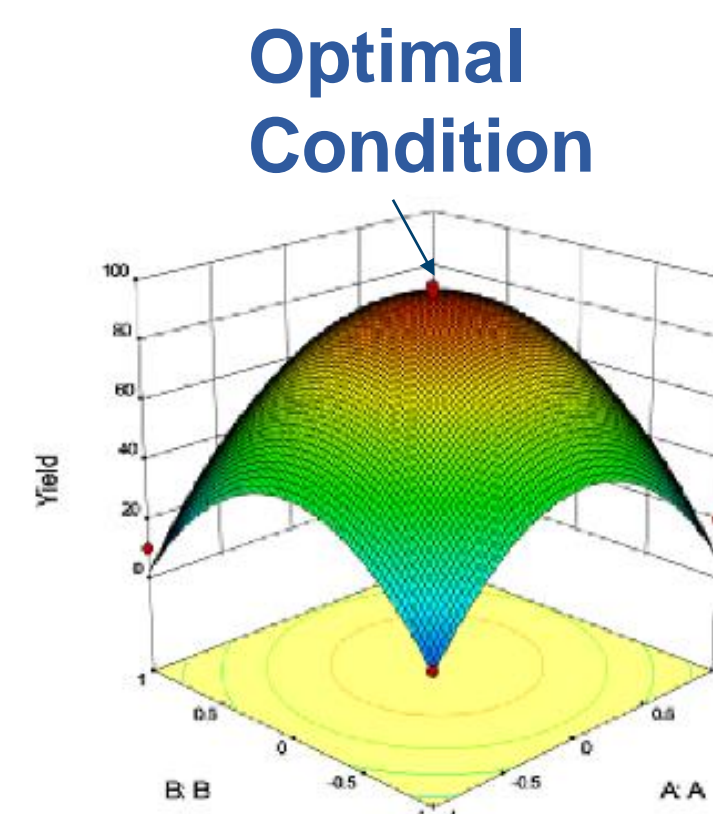
DOE (experimental design) is an efficient technology for rapid process optimization to obtain the optimal conditions, and it is also the main tool for the implementation of the QBD research and development concept of drug development in the CMC research process. Asymchem has the ability to provide these two DOE services:

Process optimization: quickly and accurately determine the optimal process conditions

- Factorial Design
- Response Surface Design
-
 - Screening Design
 - Custom Design

CMC research: ensure drug declaration and production demand

- API Specification Evaluation
- RSM Justification
- Intermediate Specification
- PAR/NOR Study
- CPP/KPP Identification
- GTI Study and Control Strategy



Parallel Reactor



Parallel Reactor



EasyMax 102



Jacket Cylinder Reactor



Chemical Macromolecule
CDMO Business

High Potency API Development

- Asymchem has a dedicated research and development laboratory, kilogram production laboratory and production workshop.
- Asymchem has the ability to operate compounds with OEL (occupational exposure limit) $\leq 0.01\mu\text{g}/\text{m}^3$. The production workshop passed the audit of USFDA in 2014, 2019 and the on-site inspection of NMPA in 2021. It can produce highly active APIs and provide relevant services for global customers.

Overview of HP Capabilities

Function	Equipment/Capability	OEL Rating
HP R&D Lab	4 labs: 18fume hoods+2Isolators	$\leq 0.01\mu\text{g}/\text{m}^3$
HP Kilo Lab (Class D)	6 Labs: 6 isolators, 2-20 L glass reactors (-80-150 °C) 1 Freeze-drying Lab: 2 m ² lyophilizer DAC150□DAC200, Nanofiltration, 2.5-10 m ² TFF 1□ lyophilizer	$\leq 0.01\mu\text{g}/\text{m}^3$
HP Plant (Class D)	3 Modules: 200-1000 L glass-lined reactor / stainless steel reactor (-20-120 °C), 100 L Reaction Region: flexible isolator, 2-20 L glass isolator (-80-150 °C) Solid material charging Isolator, discharge/sampling isolator, jet milling, wet milling	$\leq 0.05\mu\text{g}/\text{m}^3$
Analytical	1 QC Lab: 1 isolator 1 Microbiology Lab: 1 isolator (Class A)	$\leq 0.02\mu\text{g}/\text{m}^3$

Our advantages

- High performance sealing technology, excellent engineering control
- Good isolation control strategy
- Verify the particle sealing performance of the equipment according to ISPE guidelines



Chemical Macromolecule
CDMO Business



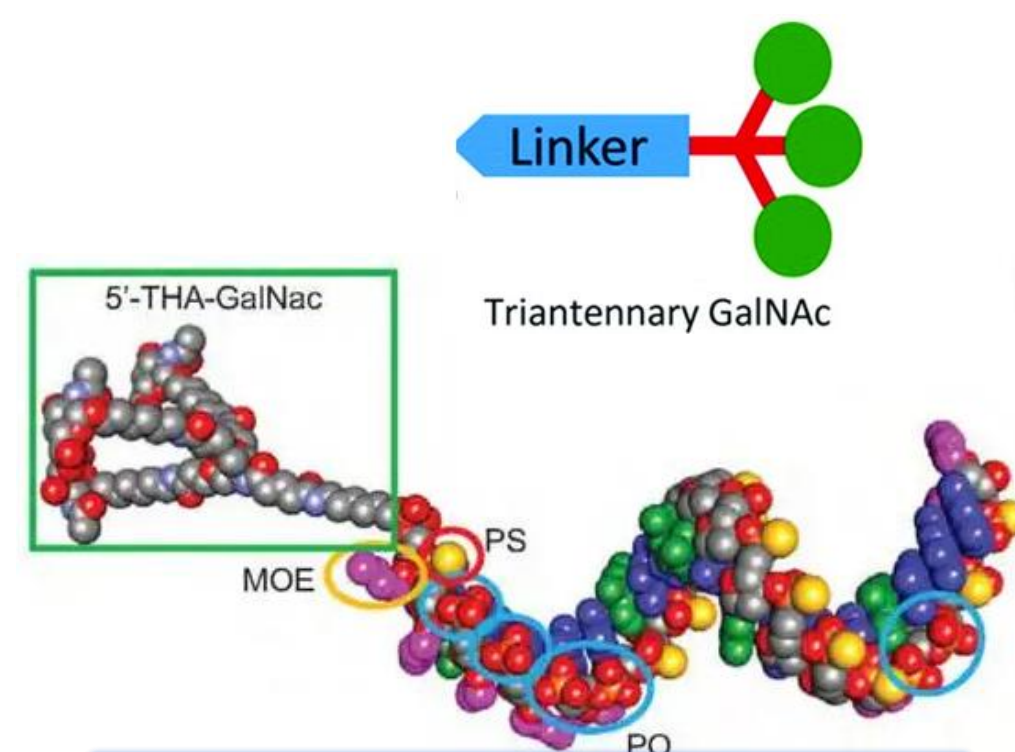
5,300 m³ in total

**World class
production facilities**

**Single quality system across all
manufacturing sites**

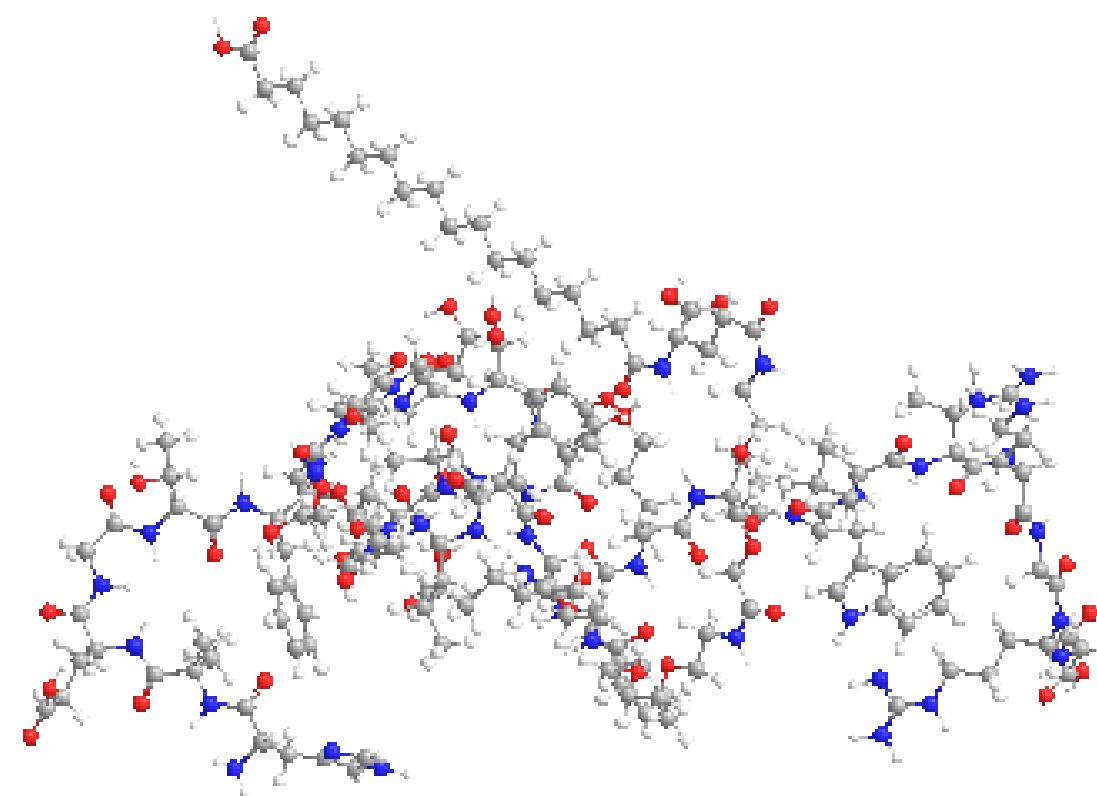


Chemical Macromolecule
CDMO Business



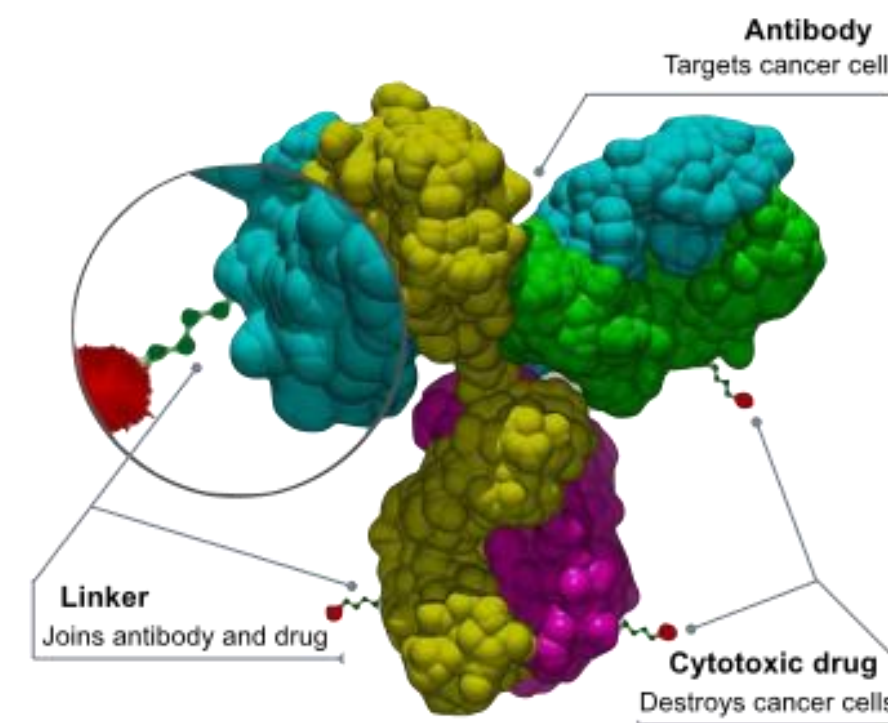
Oligonucleotides

Antisense oligonucleotides,
Small interfering RNA, lock nucleic acid,
Aptamer, CPG



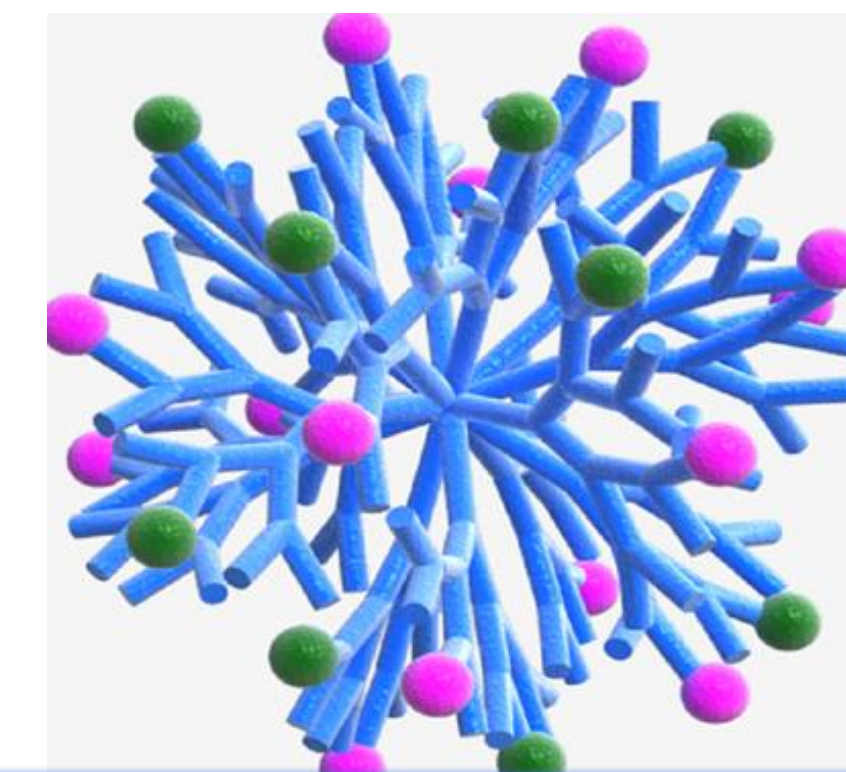
Peptides

Solid/Liquid/Hybrid Strategies
Up to 40+AA peptide
Modification of natural peptides: enzymatic hydrolysis,
lipidation, pegylation,
N - methylation, etc
Peptide-drug conjugates, Radionuclide Drug
Conjugates Precursor



Payload Linkers

Payload: Dolastatins, Camptothecins, PBD.
Linker: Peptide Linker, PEG Linker, Multivalent
Linker (Trident Linker, Dendrimer Linker,
Polymer Linker)
Payload-Linkers in marketed ADCs and their
analogs



Polymers / Excipients

Polymers (polyether, polyesters, polyamides,
polypeptide),
Dendrimers (PAMAM, Gn-poly(L-lysine))
Polymer-drug conjugate synthesis
Natural Polysaccharides Modification, GalNAc and
derivatives
Phospholipids, PEG-lipids, Cationic lipids
Other Excipients: Pharma grade SBEC (USP), SNAc

300+ process chemists (30+ Ph.D.)

100+ active clients with dedicated team

300+ Analysts, Engineers, QA, and RA

300+ project experience from pre-clinical to NDA stage

The dedicated site (12000 m² R&D center, and 16000 m² GMP plant) for CMMD.



Chemical Macromolecule
CDMO Business

Currently

20 sets of Synthesizers (From OS10 to OS1000)

By Jan 2023

35 sets of synthesizers (From OS10 to Oligoprocess)

OS synthesizers were designed, produced, and validated by Asymchem with shorter lead time (6 Months by Asymchem vs 15 Months by the key supplier).

Annual capacity up to 500 Kg/Year



OS10/50, OP100

(20 mg~20 g/batch)



OP400 (2 sets)

(20~200 g/batch)



OS1000, OP2000 (5 sets)

(200~1000 g/batch)



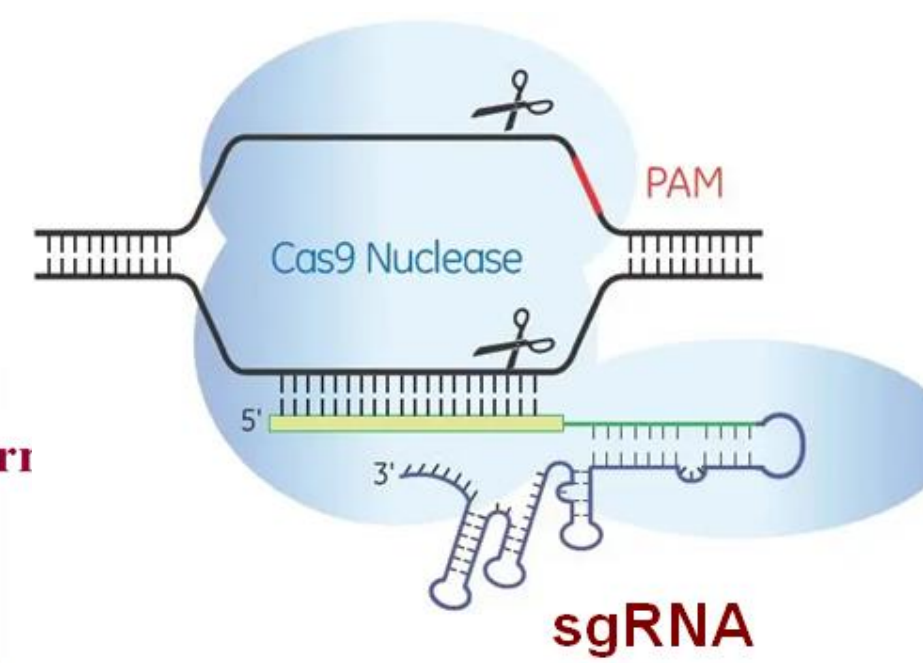
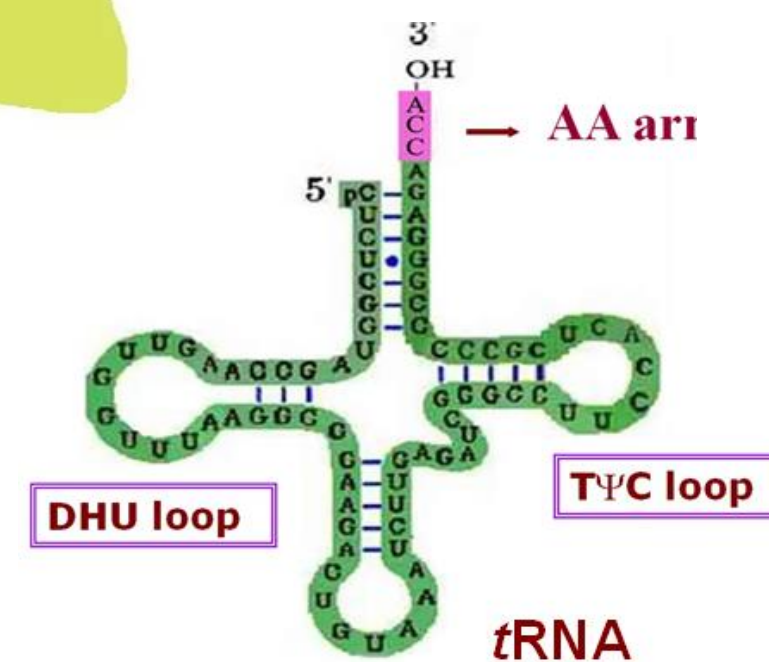
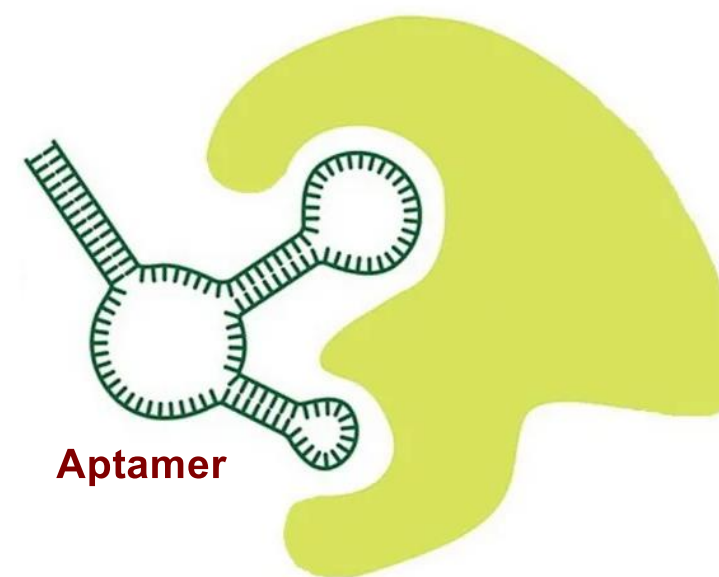
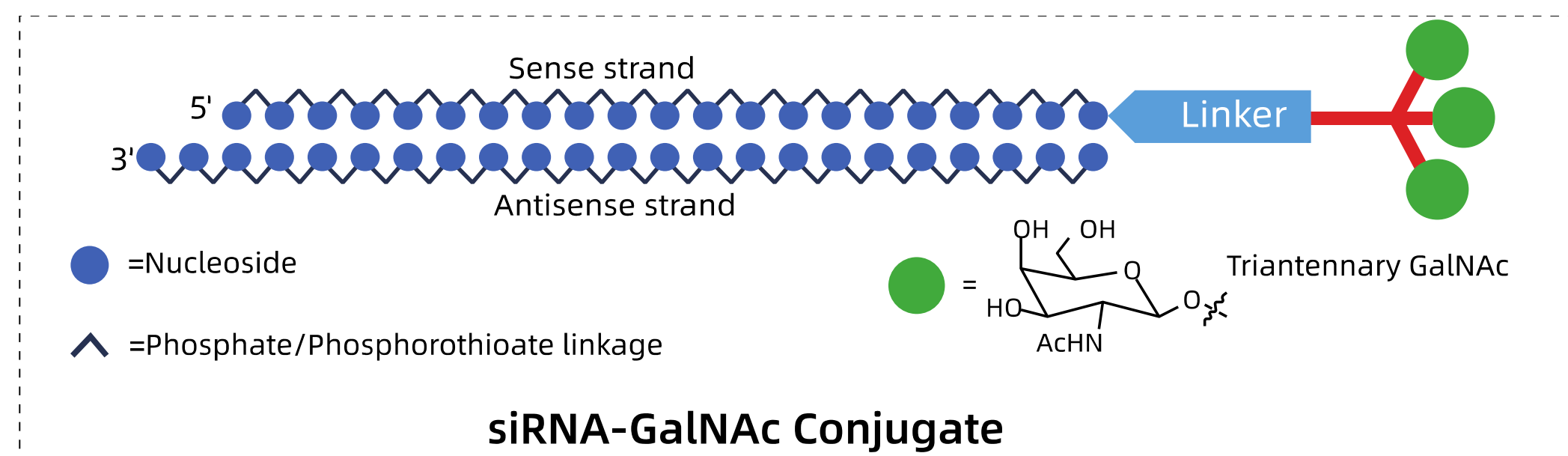
OS Kilo, Oligoprocess (3 sets)

(1~10 Kg/batch)



Chemical
MacromoleculeCDMO Business

17~30 nt.: ASO, siRNA, CpG-ODNs, etc.
(Nature DNA, RNA, and variants with 2-OMe, 2-F, 2-MOE, LNA)



17 nt.

We are here!

>100 nt.

- Well establish solid phase platform for “quick and dirty” synthesis of <100 g scale sample with up to 60 nt
- High purity of reference standard (≥97.0%) synthesis with different purification strategies
- GMP production of DS + DP with well established specification sheets, quality control & test procedures
- Reliable supply chain for amidites and supports (including in-house manufacture with higher quality and lower cost)
- 10+ IND & 4 Pre-PPQ project experience
- PAT (Process Analytical Technology) application for moisture control, solid phase synthesis and purification



Chemical
MacromoleculeCDMO Business

Totally **10+** sets of R&D and **6** sets for GMP Production



- 30+ Project experience including 10+ Phase II/III projects with up to 10 Kg/batch
- Strong Know-how at impurity controls including mis-AA, epimerization, oxidation, re-arrangement, and hydrolysis
- Combination of purification technologies in RP-Prep-HPLC, Ionic Exchange, and SEC chromatography
- Fast delivery (<3-month) for early phase project (10~40 AAs)



Chemical
Macromolecule CDMO Business



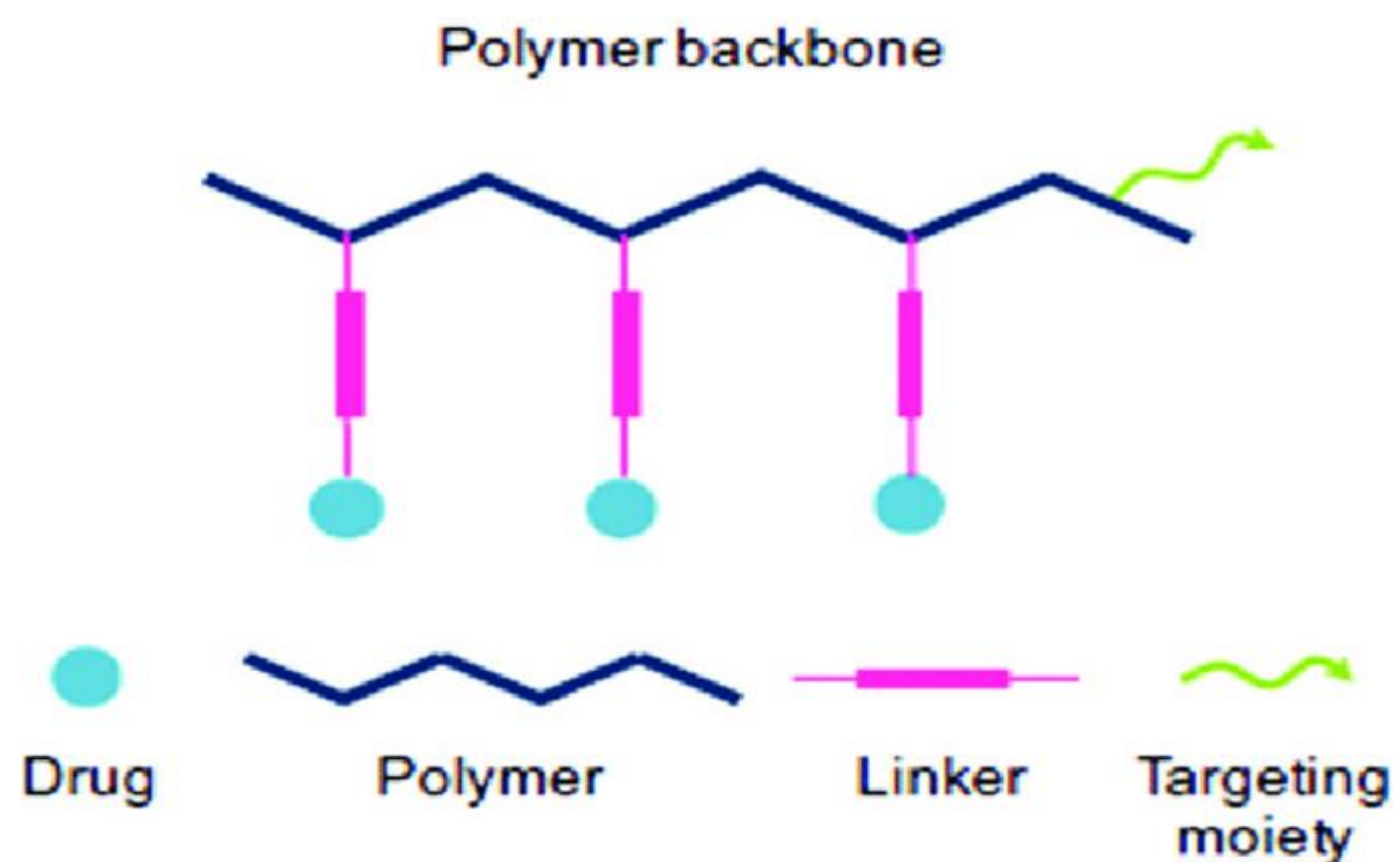
- Capable of operating $OEL \leq 5 \text{ ng/m}^3$ (OEB5) chemicals
- USFDA (2014 & 2019) certified facility
- 8 sets isolators to support >10 projects in parallel
- 30+ projects experience including 4 PPQ



Chemical Macromolecule
CDMO Business

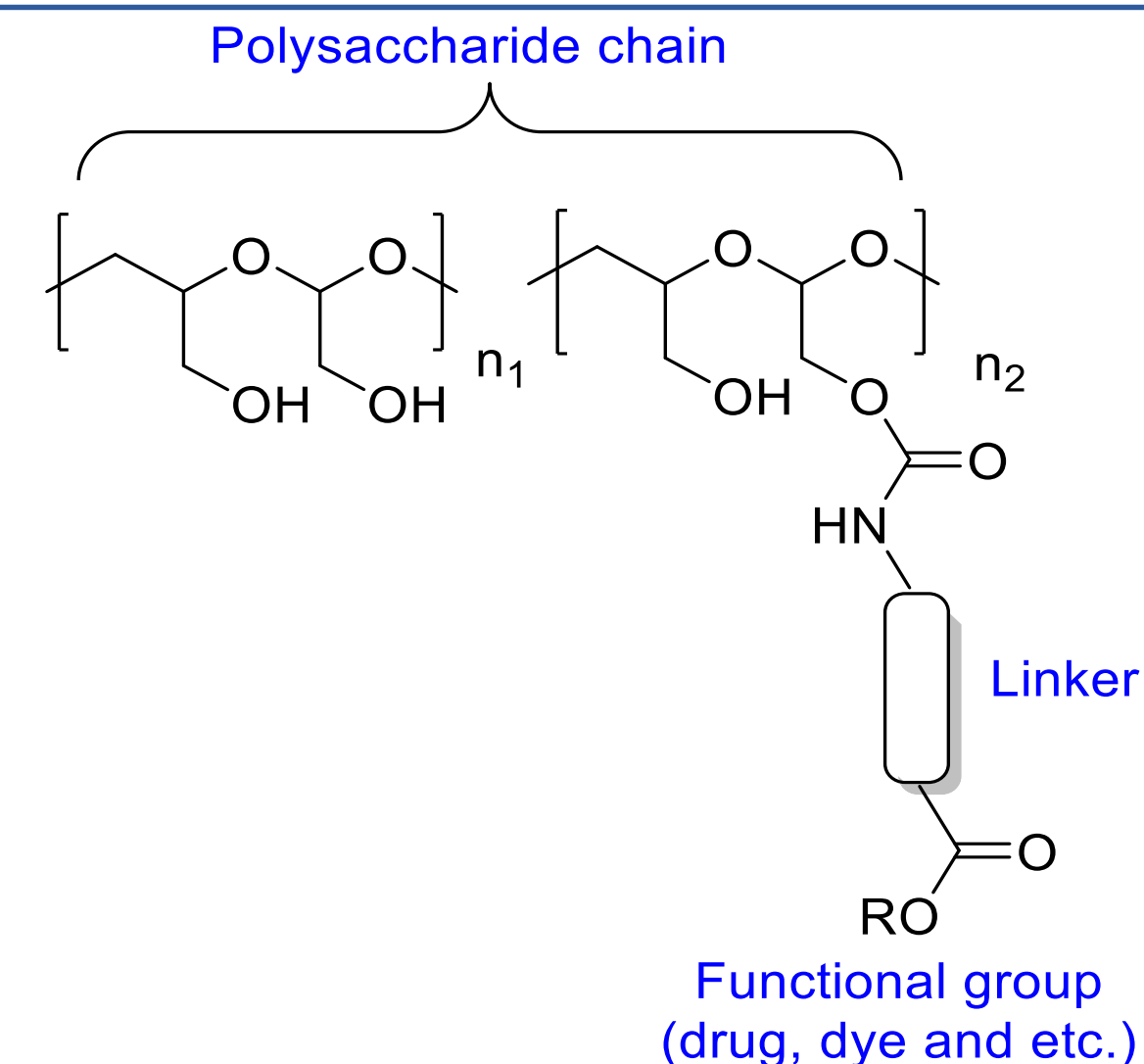
Polymers for Drug Delivery

- Polyamides for nucleic acid delivery such as Poly(b-amino)esters (PBAEs)
- Polyesters such as PLGA
- Dendrimers (G2~G6 with high purity)
- Polymer-drug conjugates (HPMA based, PEG based, conjugation to targeting moieties. Mw: 10~50 KDa)



Polysaccharides

- **SBE- β -CD** (US DMF: 029379), HP- β -CD
- Synthetic complex & conjugated carbohydrates such as GalNAc derivatives
- Modification of natural polysaccharide (dextran, Chitosan, Hyaluronic acid, Pullulan and etc., Mw: 5~100 KDa)
- Carbohydrate based vaccine adjuvants (MPLA, Globo-H)



Prep-HPLC Systems

- DAC 150/300 /450/600
- ÄKTA process 350/600



R&D: **30+** sets
GMP Production: **10+** sets

Membrane Systems

- TFF: 1 ~ 30 m²
- NF: 1812/2540 /8040



R&D: **20+** sets
GMP Production: **10+** sets

Lyophilization

- 1/2/5/10/20 m²
- Total 60 m²



R&D: **10+** sets
GMP Production: **10+** sets

Spray Drying

- 1~50 L/h
- Total 120 L/h



Totally **6** sets



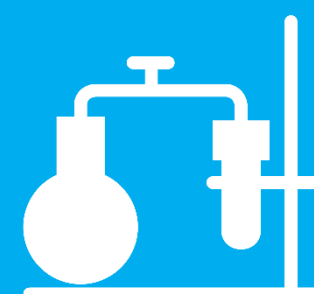
Chemical Macromolecule
CDMO Business

- Polymorph, salt and cocrystal screening
- Stable form selection
- Physicochemical and Pharmaceutical profiling
- Compatibility study
- Pre-clinical formulation development



Pre-formulation

- Oral immediate release and modified/extended release formulation and process development and optimization
- Parenteral and eye drops formulation development and optimization
- QbD-based process development, scale-up and optimization



Formulation & Process dev.

- Clinical supply to support different clinical phase needs
- Commercial scale cGMP production
- Dossier drafting for IND/NDA (ANDA) submission in compliance with China and US regulatory requirement



Production & Registration

- Analytical method development, transfer and validation
- Microbiological method development and validation
- Stability study as per ICH guideline
- Analytical troubleshooting support



Analytical development



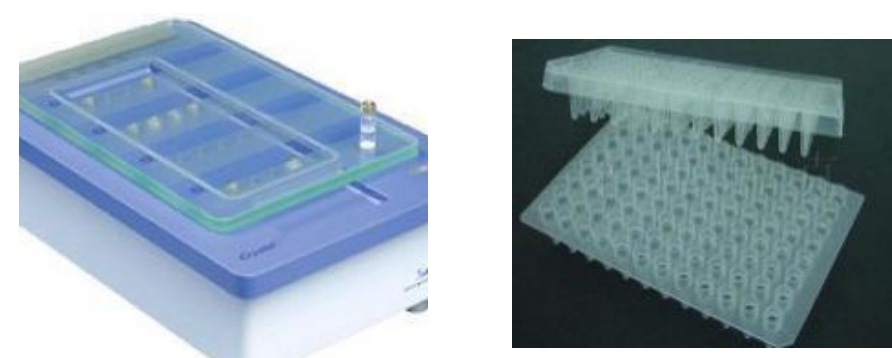
R&D And Production Of
Innovative Formulations

Solid State Science

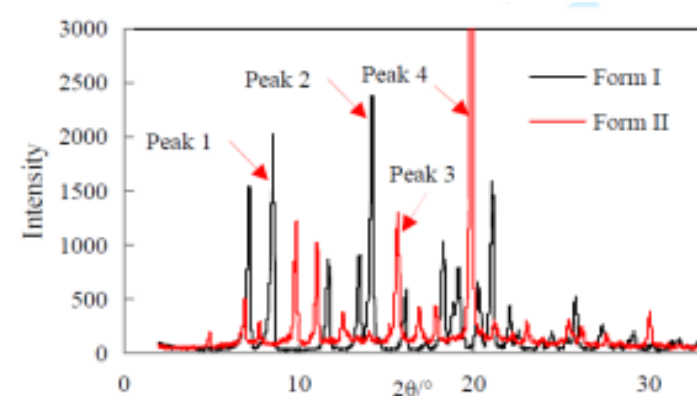
- Salt/co-crystal/polymorph screening and selection
- Solid State Characterization
- Single crystal preparation and quantitative analysis of polymorph

Pre-formulation Research

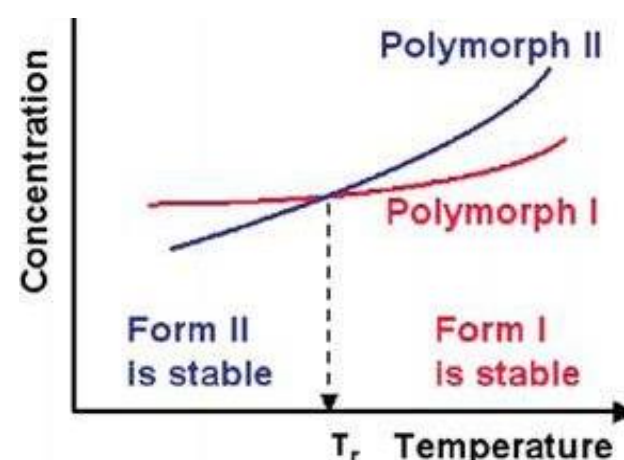
- Chemical and Pharmaceutical Profiling
- Solubility and Stability Study
- Excipient compatibility study
- Preclinical Formulation Development
- Amorphous solid dispersion for solubility enhancement



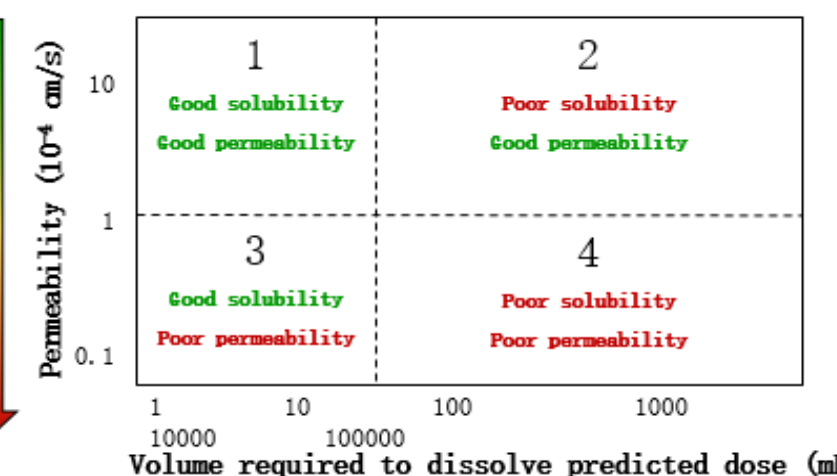
High throughput screening



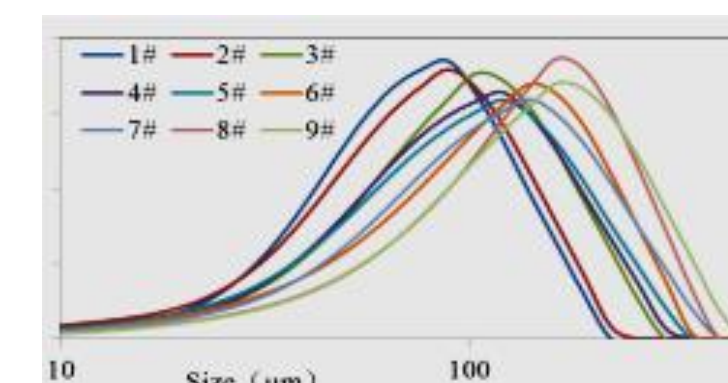
Crystal characterization



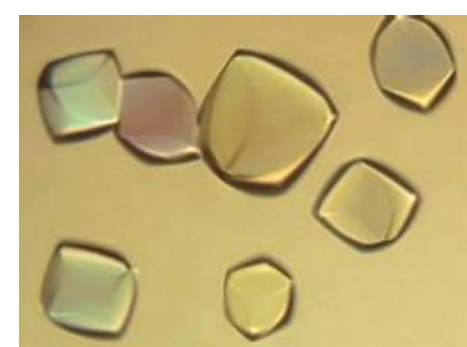
Crystal form interconversion



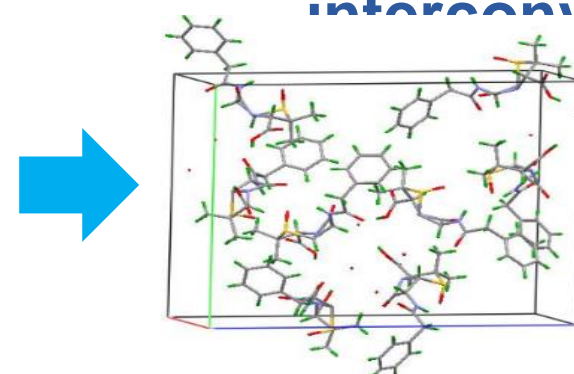
BCS classification



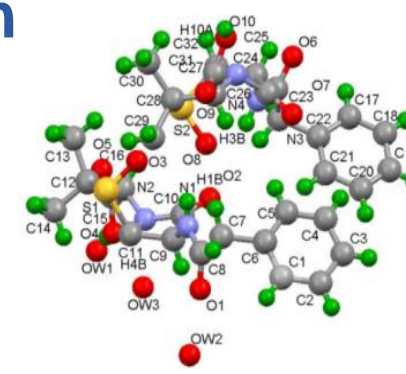
PSD optimization



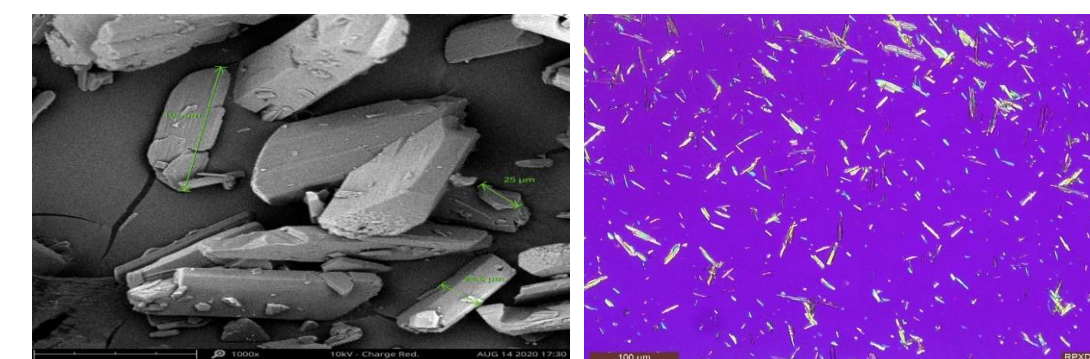
Single crystal



Crystal cell



Structure analysis



Solid state Characterization



R&D And Production
Of Innovative Formulations

A variety of state-of-art equipment for pilot and commercial-scale cGMP production

Solid Dispersion Capacity
(Spray dryer and Hot melt extrusion)

Workshop	Area	Dosage form	Batch Size (units)	Model	Capacity
OSD-1	341 M²	Tablets/ Capsules/ Granules/ Pellets	3,000-50,000	Spray Dryer BP-290	Water: 1 L/h, 6.7 t/year Organic solvent: ~3 L/h, 20 t/year Can handle OEB4 compound
OSD-2	1472 M²		100,000-1,000,000	Spray Dryer PSD-1	Water: 3 L/h, 20.2 t/year Organic solvent: 10~15 L/h, 66-99 t/year Can handle OEB4 compound
OSD-3	2150 M²			80,000-1,250,000	Spray Dryer SCOC-25(T)
			Hot melt extrusion Pharma 11		2.5kg/h, 15t/year Can handle OEB4 compound



Roller Compactor



Tablet Compression Machine



Capsule Filling Machine



Bottle Packaging Machine



Spray drying



R&D And Production Of
Innovative Formulations

Workshop	Dosage form	Size	Batch Size
Injectable-1 (Glass Ampoule)	Sterile solution	1-20ml	20,000-66,000 units
Injectable-2 (Vial)	Sterile solution	2-50ml	8,000-60,000 units
	Sterile lyophilized powder		5,000-30,000 units
Injectable-3 (Vial & Plastic ampoule)	Sterile solution	2-30ml	1,500-10,000 units
	Sterile lyophilized powder		500-1,800 units
	Ophthalmic drops (BFS)	0.4-20ml	10000-20800 units
	Sterile solution(BFS)	0.4-20ml	10000-20800 units



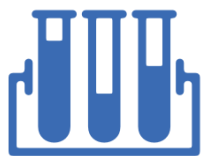
Filling and Stoppering machine

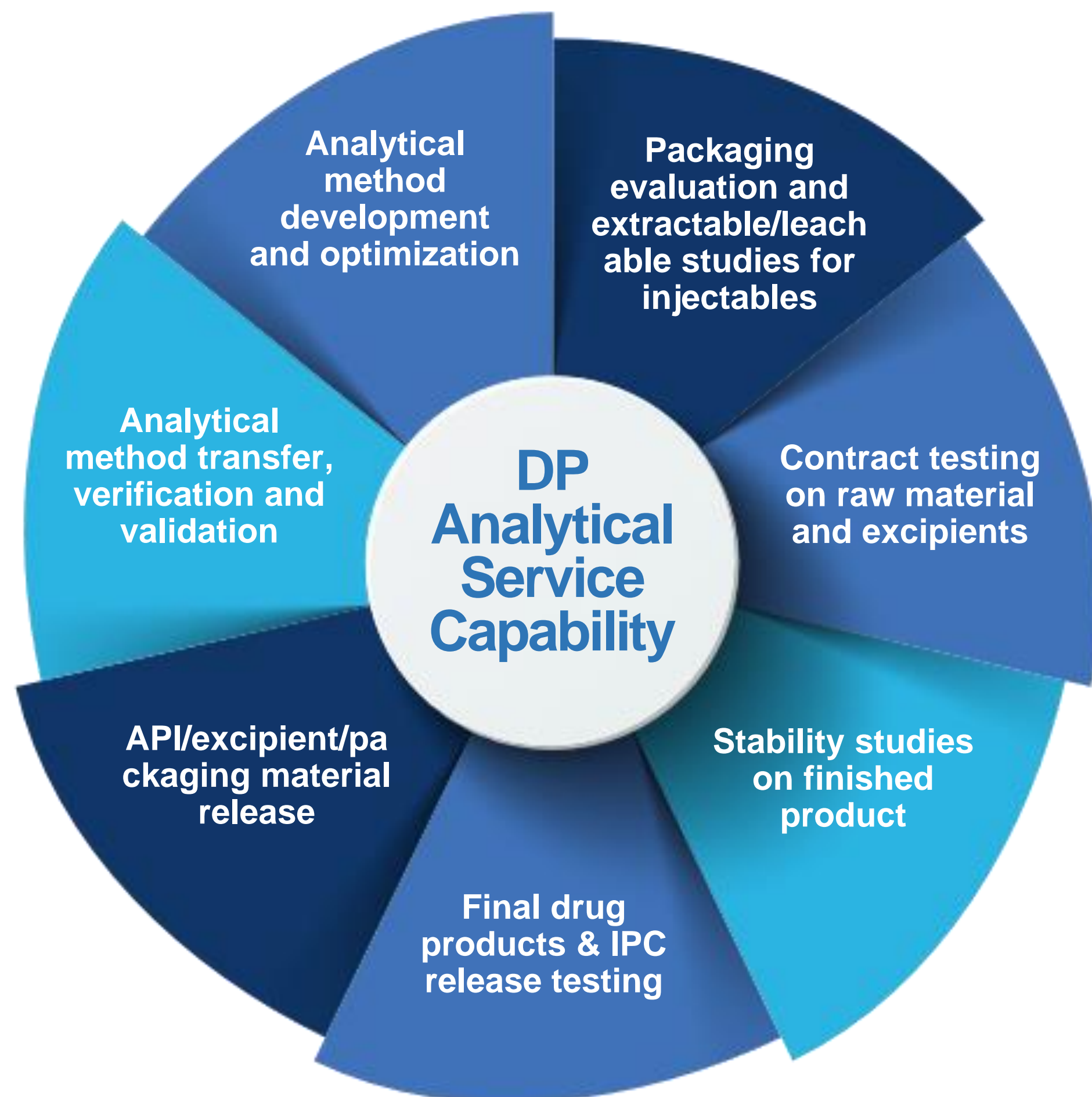


Mini KUFill



BFS





Materials Control

- DS
 - Identity
 - Microbial testing
- Excipients
 - Identity
 - Microbial control
 - Bacterial endotoxins
- Primary packaging
- Secondary packaging

IPC

- Bu
- CU
- pH
- Osmolality
- Particulate matter
- Assay
- Bioburden (TAMC, TYMC)
- Density

Release Testing

- Appearance
- Identity (IR, HPLC, LCMS)
- Dissolution
- Disintegration
- Water content
- pH, osmolality, clarity
- Particulate matter
- Purity
- Assay
- Bacterial endotoxins
- Sterility

Stability Study

- Stress testing
 - High temperature
 - High humidity
 - Light
- Accelerated stability
- Intermediate stability
- Long-term stability
- Low-temp stability
- Freeze-thaw durability
- In-use stability



R&D And Production Of
Innovative Formulations

- HPLC, UPLC (Agilent & Waters)
- HS-GC (Agilent)
- Dissolution Tester (Distek, Logan & Agilent)
- UV-VIS

- Osmometer (OSMOMAT 030)
- Residual Oxygen Analyzer (TMI)
- Clarity Tester
- Particulate Matter Instrument
- TGA/DSC/DVS/PSA/SEM

- FT-IR
- Turbid meter
- LC-MS(MS)/ICP-MS/ICP-OES/XRD
- Stability Chamber
- Advanced instrumentation



Agilent HPLC



Waters HPLC



Agilent dissolution tester



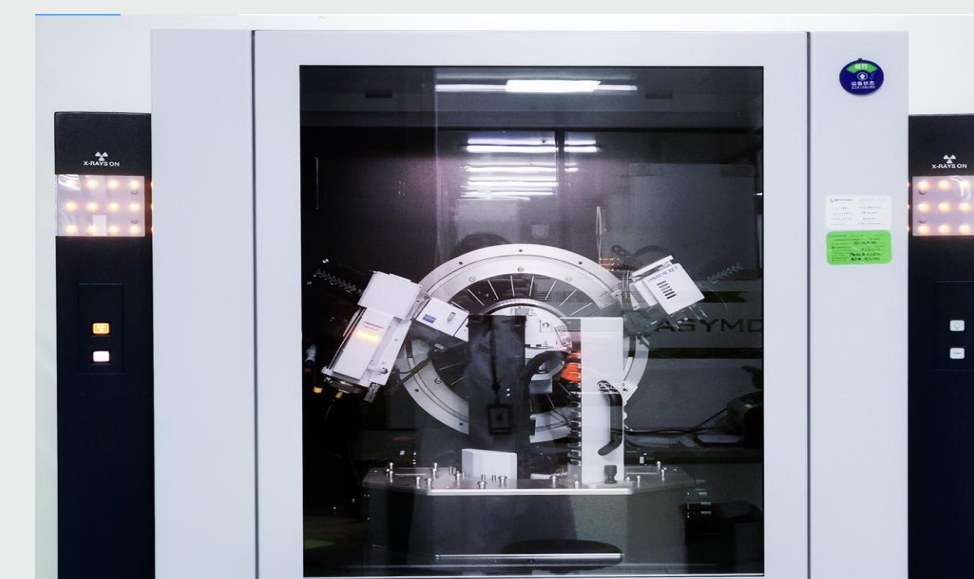
Agilent GC



Thermo QE LC-MS/MS



Waters LC-MS/MS



Bruker D8 XRPD



Binder stability chamber



R&D And Production Of
Innovative Formulations

Overall Layout of Asymchem Biologics



Jinshan Shanghai



- **Jinshan site (Shanghai)**
 - Covering the R&D and production of pre-clinical, clinical and commercial products of recombinant protein, mAb, ADC and other products

Fengxian Shanghai



- **Fengxian commercial site (Shanghai)**
 - Commercial production capacity of antibody (monoclonal antibody and double antibody)
 - Commercial production capacity of ADC products

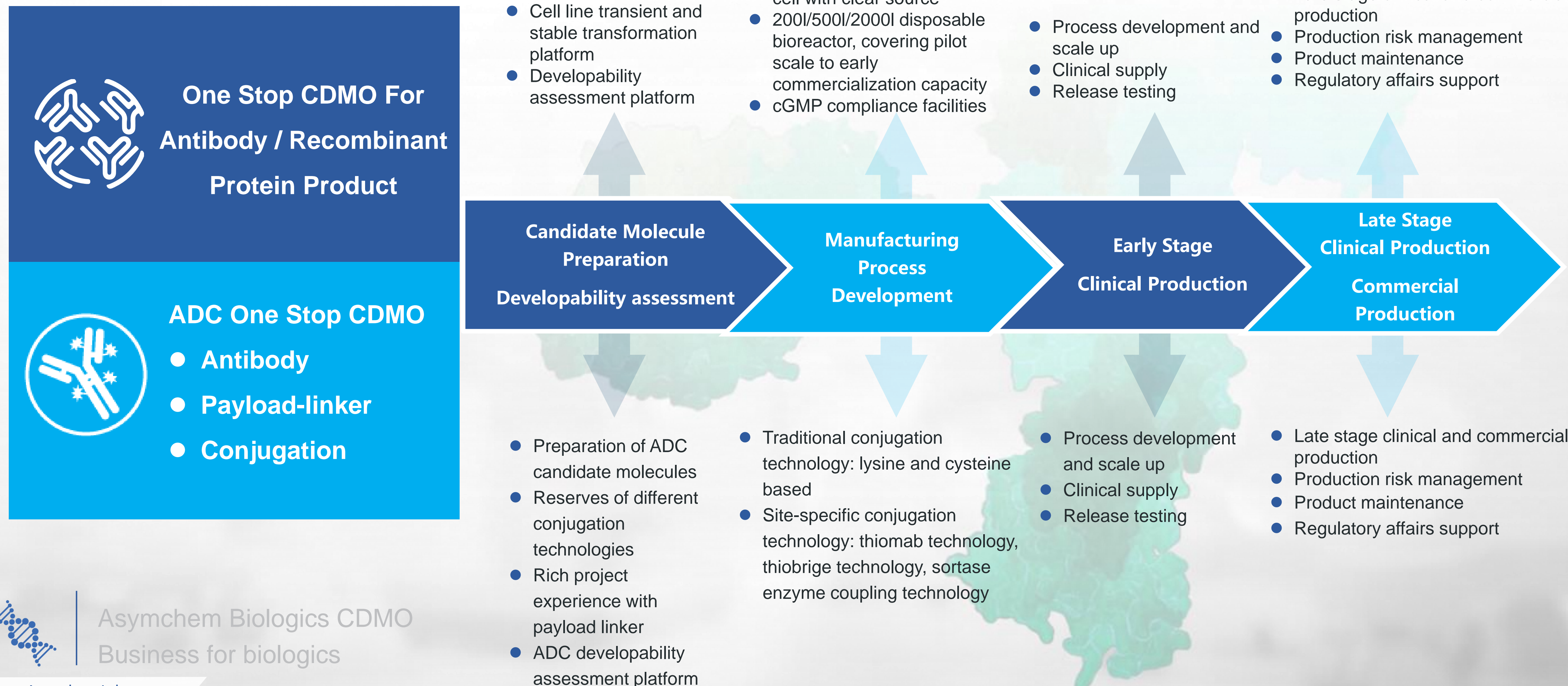
Suzhou Industrial Park



- **Xinsufang&Biobay (Suzhou)**
 - Plasmid (PD+GMP) pilot and commercial production;
 - mRNA/LNP (PD+ GMP) pilot and commercial production;
 - Virus vector (PD+GMP) pilot and clinical supply

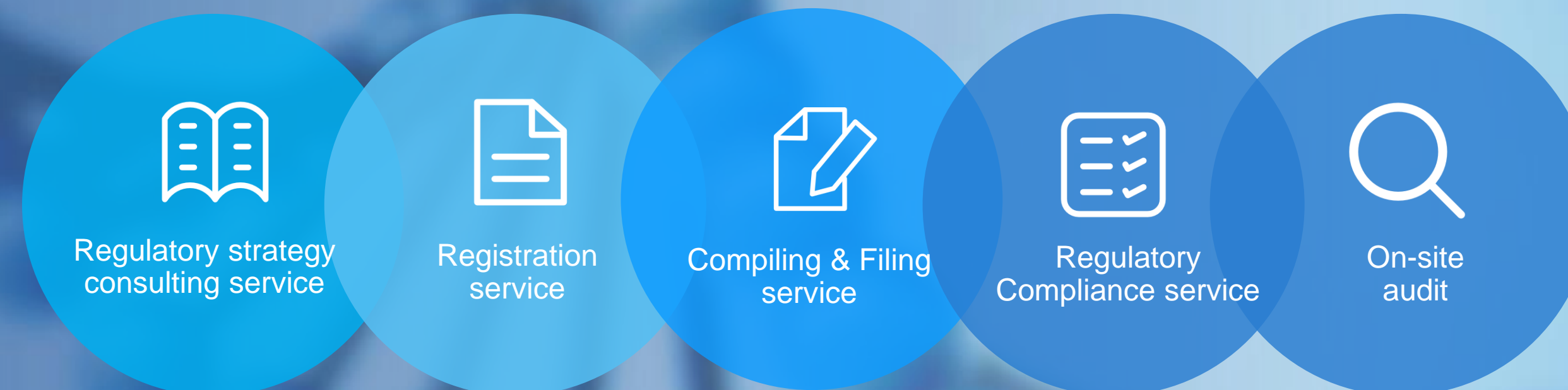


Asymchem Biologics CDMO
Business for biologics



Registration team:

- The core members of the registration team have more than ten years of drug registration experience and rich project management experience;
- Wide knowledge of regulatory affairs in drug development, CMC,, analytical chemistry and clinical research. Very familiar with the regulatory requirements, technical guidelines, evaluation and approval processes.



Project experience

- The RA team has assisted customers to complete **150+ IND projects and 20+ NDA projects** application documents preparation and submission, some of which are both filed to US FDA and NMPA.
- Independently complete the documents preparation and submission of **15 US DMF**.

- Currently EU ASMF for DCP application preparation is in progress.

Asymchem undertakes more than **30** IND and NDA projects application each year.

NMPA: With NMPA and CDE have perfect communication channels to consult and communicate on technical and regulatory issues.

FDA/EMA : Asymchem's overseas company also assists with communications and provide regulatory support

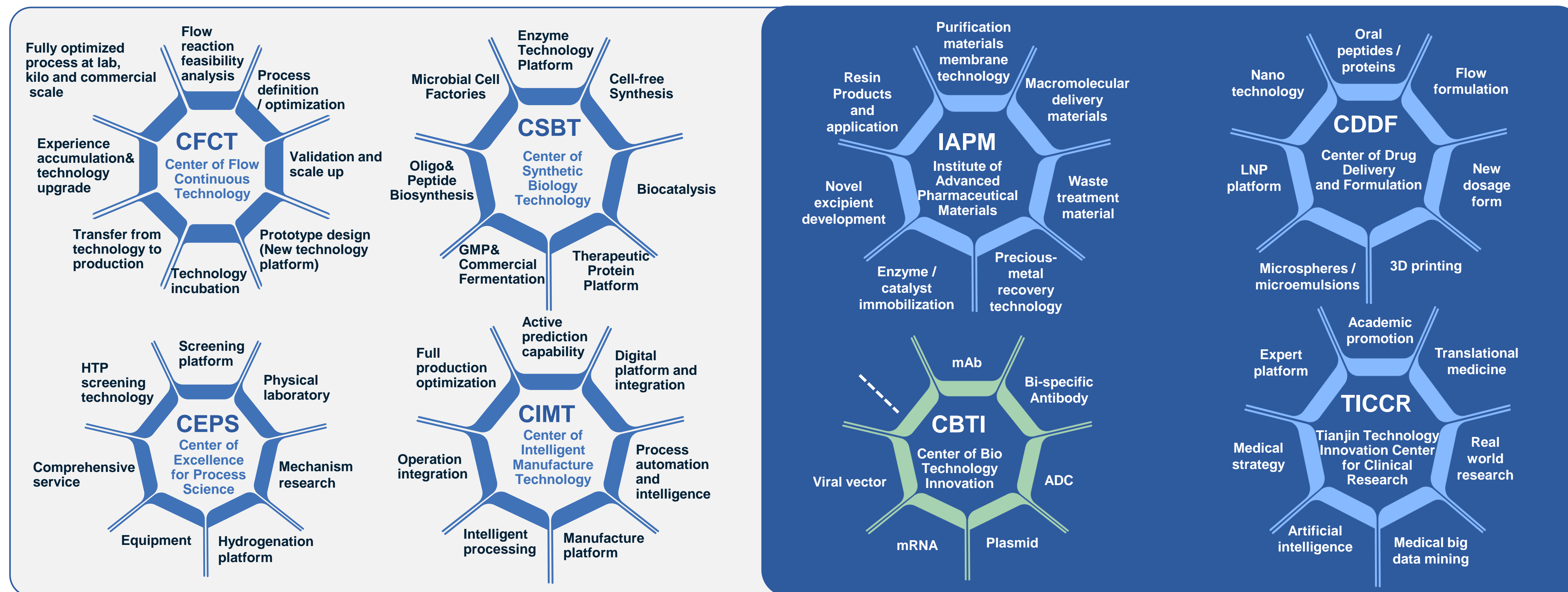
Expert resources

Asymchem has its own team of expert consultants who can provide with support and advise on technologies, regulations, reviews, strategies and so on.



Supply And Security

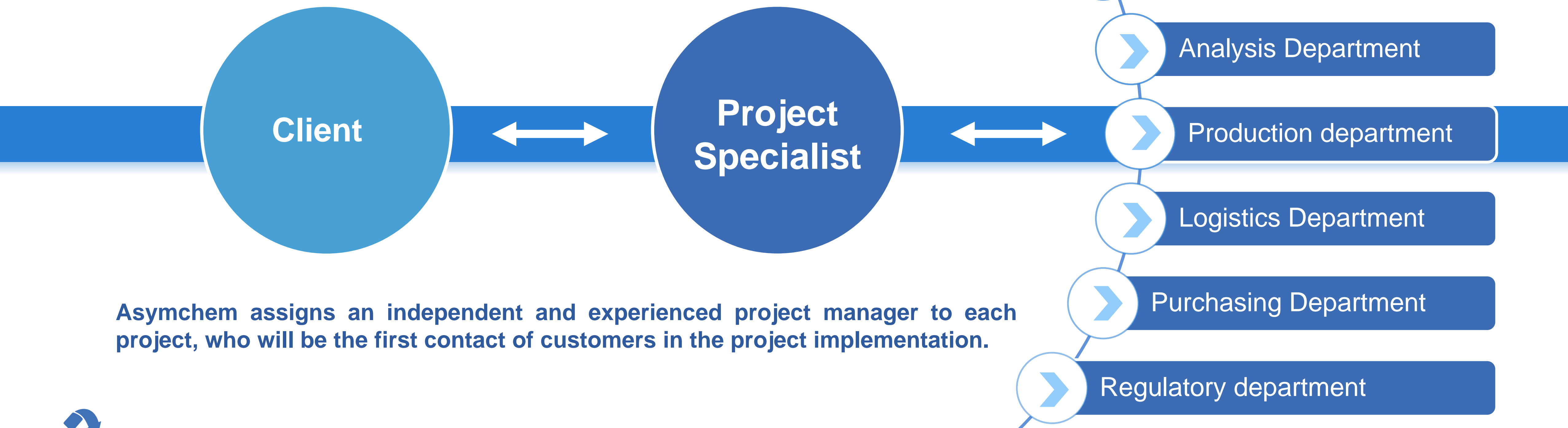
- **Continuous R & D Investment:** in 2021, R & D investment was CNY **387 million**, a year-on-year increase of **49.64%**, accounting for **8.35%** of the revenue in the same period, which is one of the highest in the global CDMO industry
- **Application of new technology:** projects applying continuous reaction and enzyme technology account for more than **30%**



ASYMCHEM Eight Innovation Platforms

On Time, In Scope, On Budget

Transparent, real-time and efficient single point communication



Asymchem assigns an independent and experienced project manager to each project, who will be the first contact of customers in the project implementation.



Supply And Security

Audit history

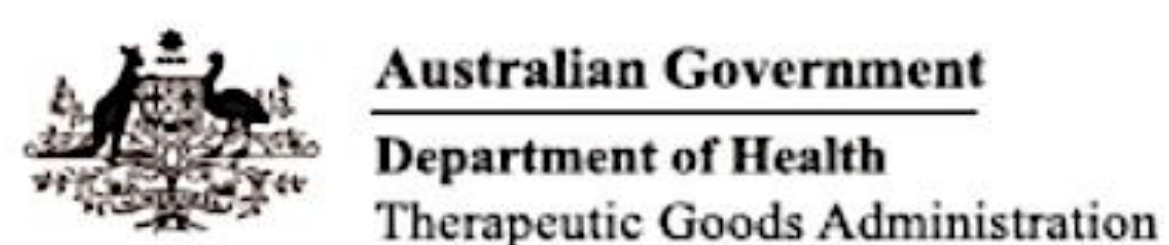
■ US FDA (12)	2011/2014/2017/2018/2019/2021
■ TGA (3)	2015/2017/2022
■ PMDA (3)	2017/2018/2019
■ MFDS (1)	2017
■ NMPA (28)	2012/2015/2016/2017/2018/2019/2020/2021/2022

Annually

100+ audit of customers and official institutions

200+ customer visits

- The first batch of enterprises selected into the "green factory" of the Ministry of industry and information technology
- Widely use green Pharmaceutical Technology
- Passed the EHS audit of PSCI



Supply And Security

Asymchem CDMO+CARO ecosystem ,
providing one-stop CMC services for the full lifecycle of drug development

- 01

Evaluate dosage / dosing requirements from the point of pharmacokinetics and toxicology (pharmacokinetics and toxicology study)
- 02

Evaluate the dose calculation and preparation specification requirements in clinical trials from the point of GCP / RA
- 03

Evaluate the API specifications and production lot/quantity requirements from the perspective of the most cost effective formulation
- 04

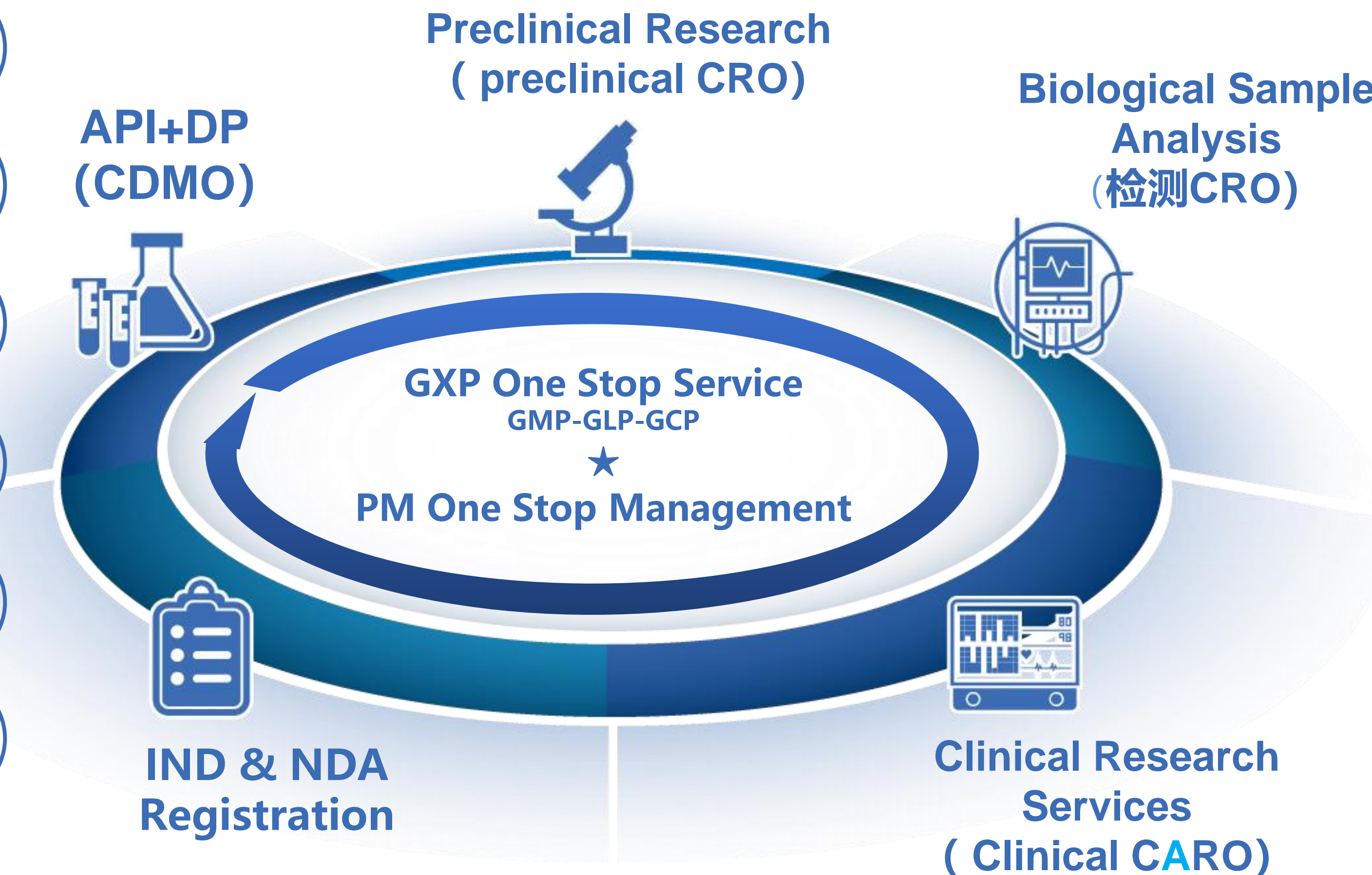
Evaluate the specification requirements of non-clinical drugs from the perspective of raw material synthesis
- 05

One-stop GXP service system, seamless integration of originally scattered modules with making new drug research and development services more "soul"
- 06

Virtual project management matrix mode, spanning the gap between entity modules, more timely information exchange, more appropriate service content, time/economic cost to achieve double advantages



Integrated Service Capability





凯莱英医药集团
Asymchem Labs.

Thanks for your time!

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